

Ascend Performance Materials Operations LLC - Polyamide 66

Monday, November 4, 2019

General Information

Product Description

Vydyne 21Z is a general-purpose PA66 resin. It is available in natural and designed for extrusion-compounding applications. This resin offers a well balanced combination of engineering properties characterized by high strength, rigidity, good toughness, high melt point, good surface lubricity and abrasion resistance.

Vydyne 21Z maintains the chemical resistance typical of PA66 to many chemicals, machine and motor oils, solvents and gasoline.

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General General			
Material Status	Commercial: Active		
Availability	 Asia Pacific 	• Europe	 North America
Features	 Abrasion Resistant 	 Good Toughness 	
	 Chemical Resistant 	 High Rigidity 	 Oil Resistant
	 Gasoline Resistant 	 High Strength 	 Solvent Resistant
	 General Purpose 	 Low Viscosity 	
Uses	 Compounding 		
Agency Ratings	 ASTM D4066 PA0111 	• EU 10/2011	
	 ASTM D6779 PA0111 	• EU 2023/2006	NSF STD-51
	• EC 1935/2004	• FDA 21 CFR 177.1500	
RoHS Compliance	 RoHS Compliant 		
Appearance	 Natural Color 		
Forms	• Pellets		
Processing Method	Compounding		

ASTM & ISO Properties 1					
Physical	Nominal Value	Unit	Test Method		
Density	1.14	g/cm³	ISO 1183		
Viscosity Number (H2SO4 (Sulphuric Acid))	135 to 143	cm³/g	ISO 307		
Bulk Density	674	g/l	ASTM D1895		
Moisture Content	0.50	%	ASTM D6869		
Relative Viscosity ²	44.0 to 48.0		ASTM D789		
Thermal	Nominal Value	Unit	Test Method		
Melting Temperature	500	°F	ISO 11357-3		
Optical	Nominal Value	Unit	Test Method		
Yellowness Index	4.0	YI	ASTM D1925		



¹ Typical properties: these are not to be construed as specifications.

² Formic acid